

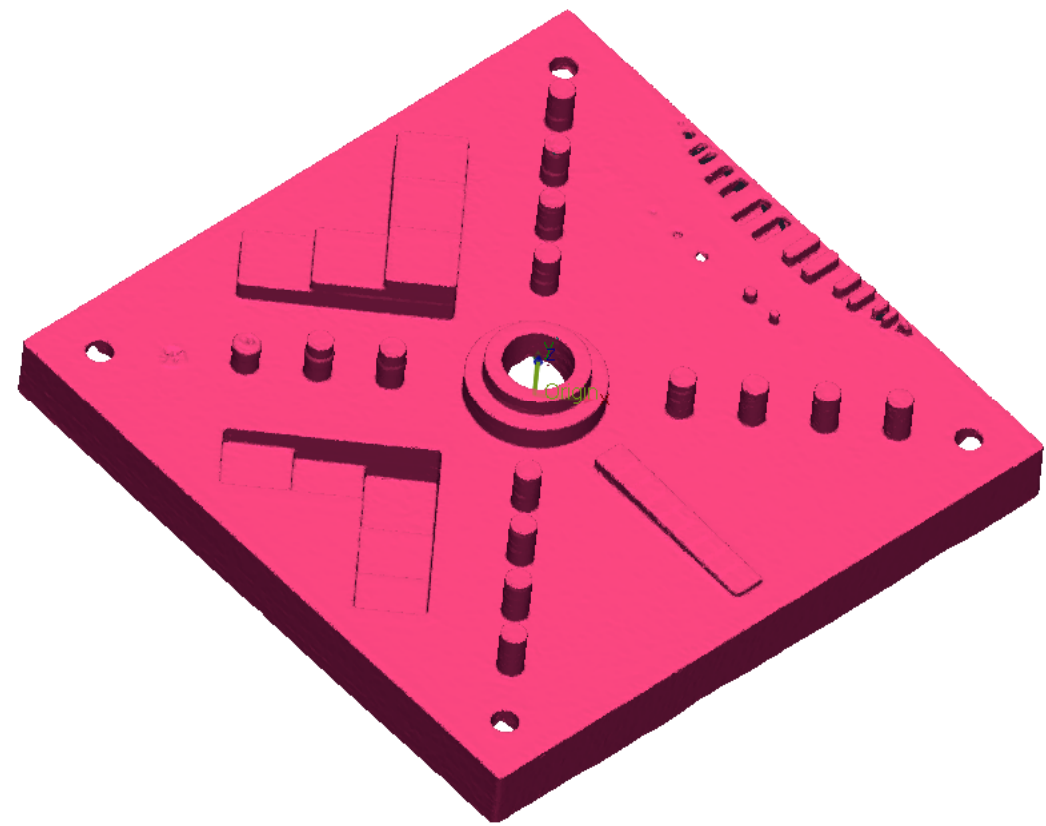
Scan IT 3D GmbH
Johann-Peter-Hebel Straße 11
79419 Schliengen
Tel: 0049 1512 69 81 044
eMail: tm@scanit3d.ch

Product Name	
Part Name	[Part Name]
Department	[Department]
Scan Datum	18.5.20
Date	Aug 23, 2020
Inspector	Thomas Mihatsch

Disclaimer

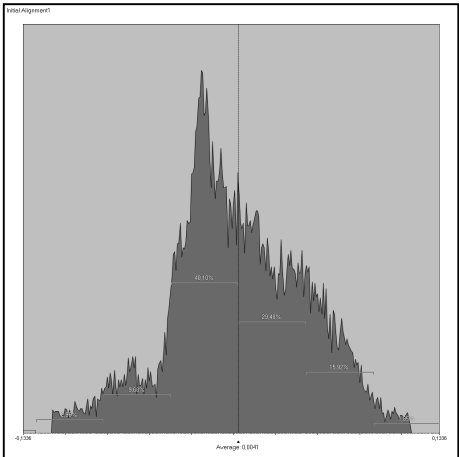
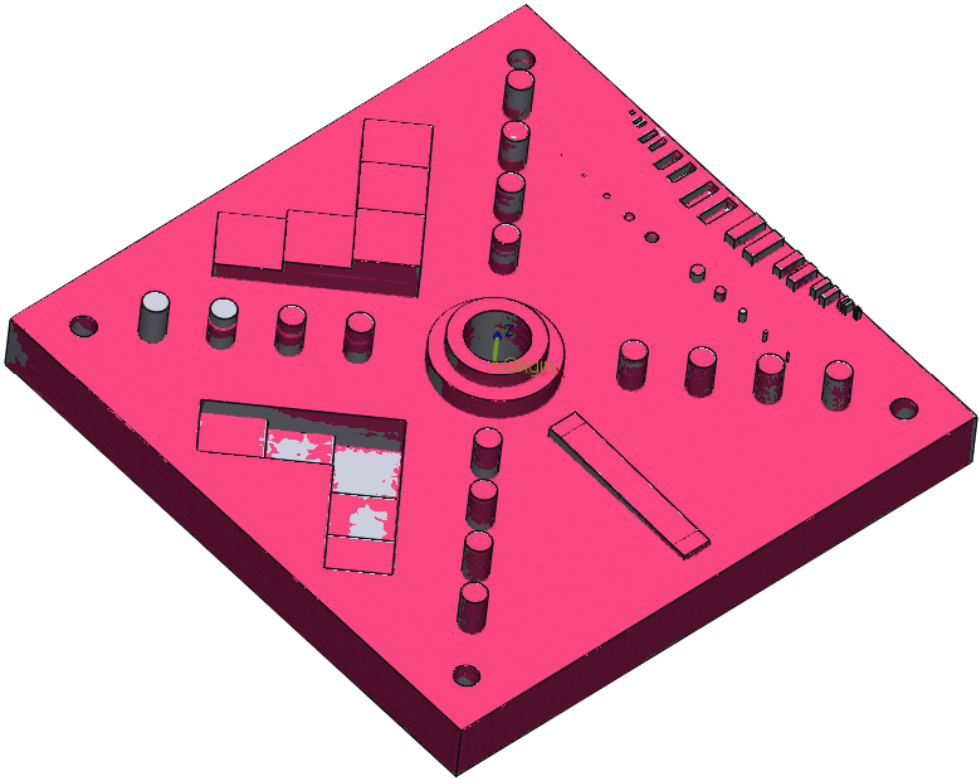
The results of this analysis and forecastings are believed to be reliable but are not to be construed as providing a warranty, including any warranty of merchantability or fitness for purpose, or representation for which SCAN IT 3D GmbH assumes legal responsibility. Users should undertake sufficient verification and iterative testing to determine the suitability of any information presented. Nothing herein is to be taken as permission, inducement or recommendation by SCAN IT GmbH to practice any patented invention without a license or to in any way infringe upon the intellectual property rights of any other party.

Result Data - 2 : Measured Data - NIST Artefakt



Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Initial Alignment1



Min.	-0,1145
Max.	0,1144
Avg.	0,0041
RMS	0,0434
Std. Dev.	0,0432
Var.	0,0019
+Avg.	0,0381
-Avg.	-0,0309

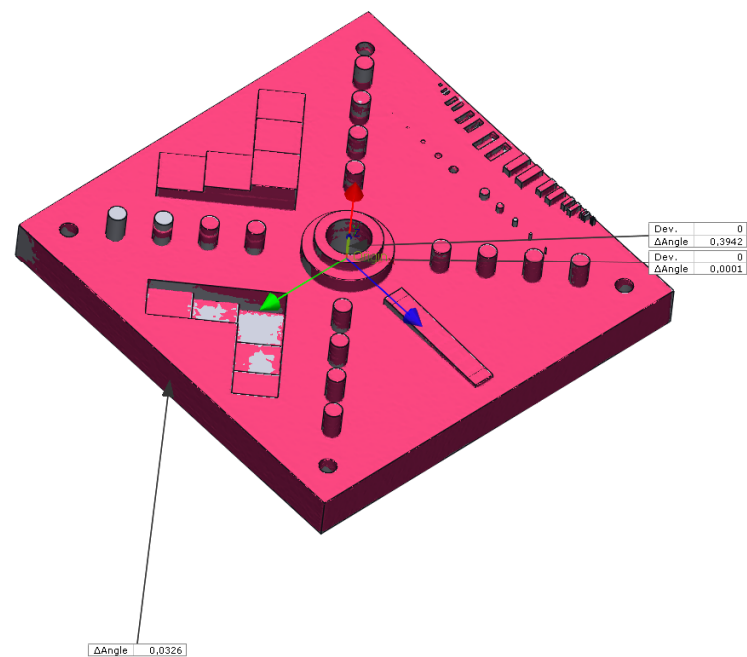
Product Name	NIST 3D-Printing
Part Name	[Part Name]

Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Result Data - 2 : Datum Alignment1

Name	Result Name	Δ Angle	Dev.
Datum ALN 1	Result Data - 2	0,0001	0
Datum ALN 2	Result Data - 2	0,3942	0
Datum ALN 3	Result Data - 2	0,0326	



Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Plane Group

Name	Result Name	Angle Tol.	ΔAngle	Normal			Pair Normal		
				X	Y	Z	X	Y	Z
Plane1	Result Data - 2		0,3803	0	1	0	0,0007	1	-0,0066
Plane2	Result Data - 2		0,1977	-1	0	0	-1	-0,0003	-0,0034
Plane3	Result Data - 2		0,1118	0,7071	0,7071	0	0,7074	0,7068	0,0019
Count			3						
Sum.			0,6898						
Min.			0,1118						
Max.			0,3803						
Avg.			0,2299						
Std. Dev.			0,1120						
RMS			0,2557						
Var.			0,0125						
Median			0,1977						

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

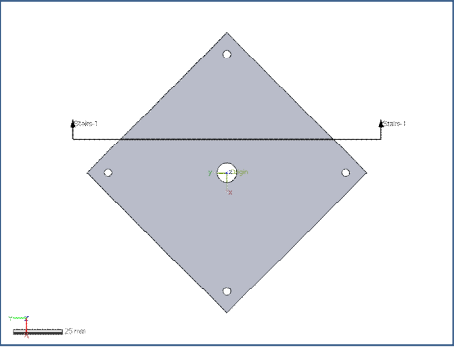
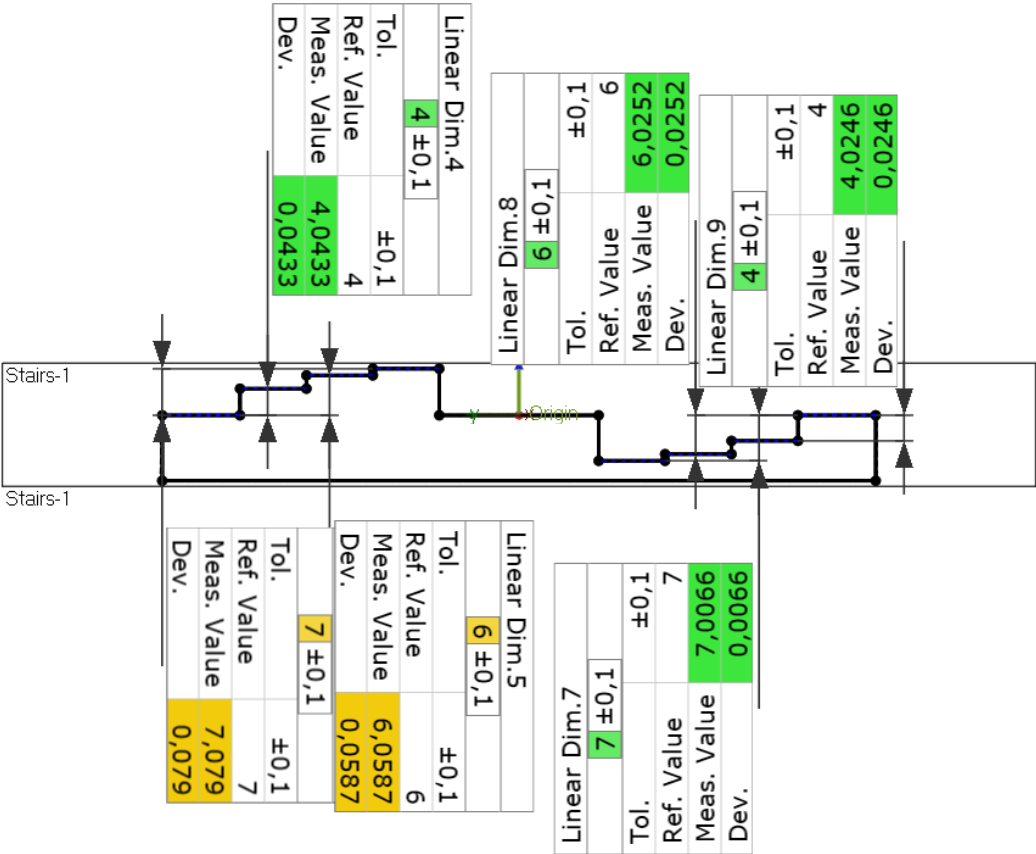
Result Data - 2 : Ramp

Name	Result Name	Normal			Pair Normal		
		X	Y	Z	X	Y	Z
Ramp	Result Data - 2	-0,7071	-0,7071	0	-0,7099	-0,7026	-0,0481

Name	Result Name	Pair Name	Pos. Tol.	Dev.	Angle Tol.	ΔAngle
Ramp	Result Data - 2			0,0347		2,775

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Stairs-1



Product Name	NIST 3D-Printing
Part Name	[Part Name]

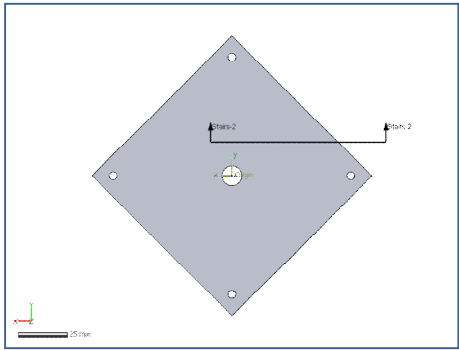
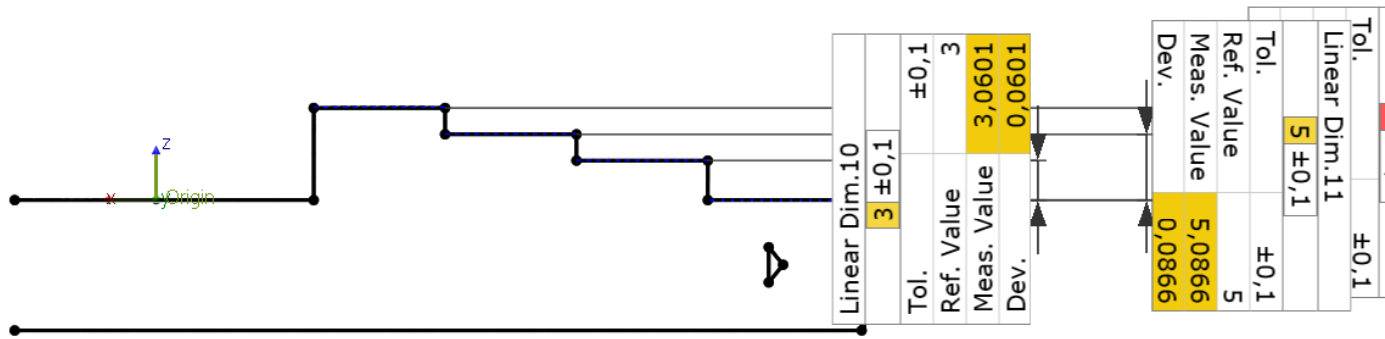
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Result Name	Ref. Value	Tol.	Meas. Value	Dev.
Linear Dim.4	Result Data - 2	4	±0,1	4,0433	0,0433
Linear Dim.5	Result Data - 2	6	±0,1	6,0587	0,0587
Linear Dim.6	Result Data - 2	7	±0,1	7,079	0,079
Linear Dim.7	Result Data - 2	7	±0,1	7,0066	0,0066
Linear Dim.8	Result Data - 2	6	±0,1	6,0252	0,0252
Linear Dim.9	Result Data - 2	4	±0,1	4,0246	0,0246

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Stairs-2

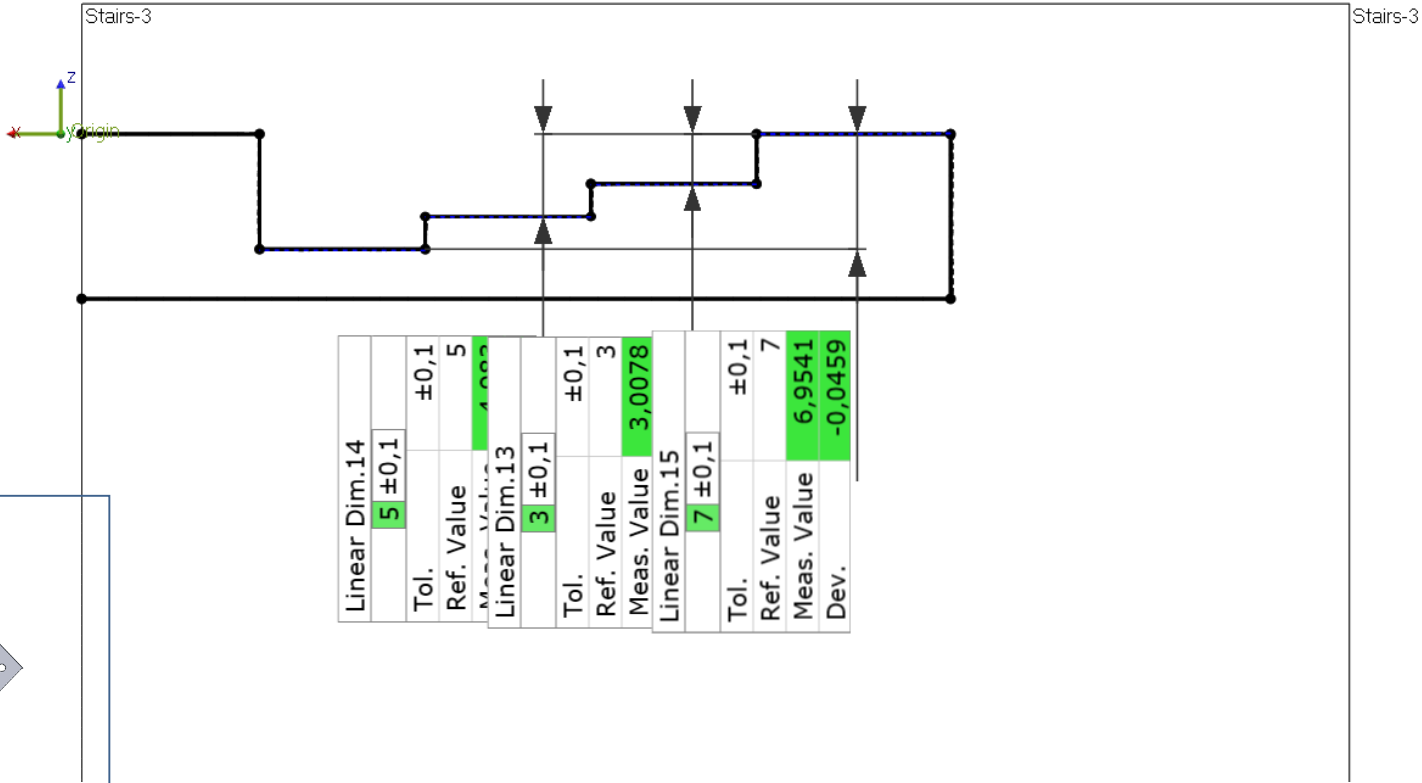
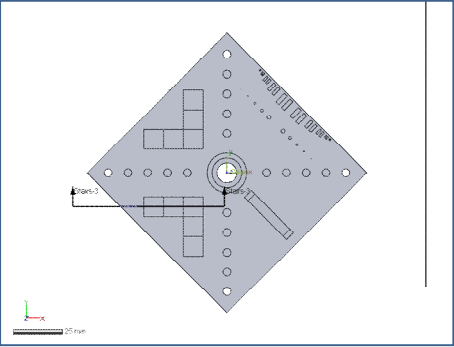


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Ref. Value	Tol.	Meas. Value	Dev.
Linear Dim.10	Result Data - 2	3	±0,1	3,0601	0,0601
Linear Dim.11	Result Data - 2	5	±0,1	5,0866	0,0866
Linear Dim.12	Result Data - 2	7	±0,1	7,1289	0,1289

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Stairs-3

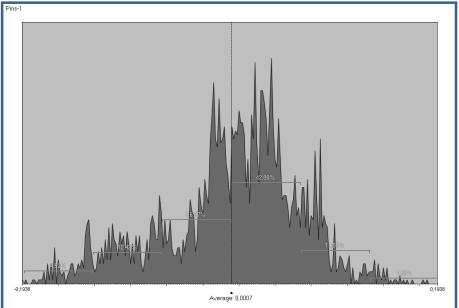
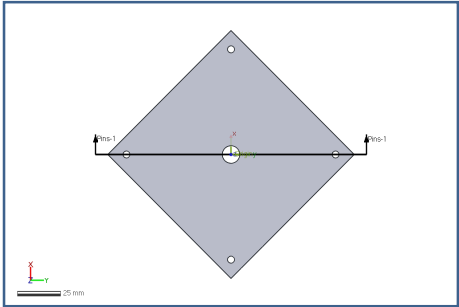
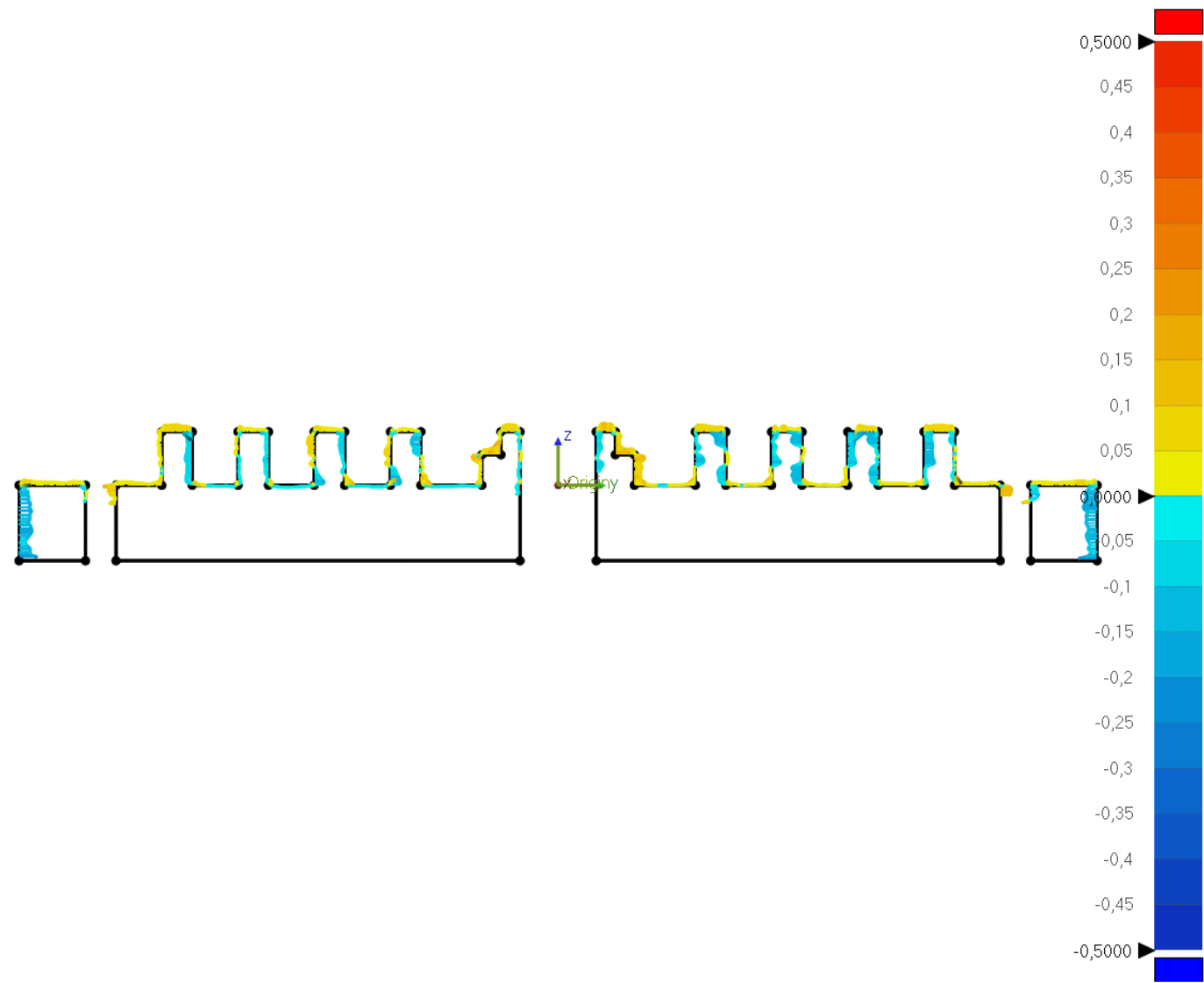


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Ref. Value	Tol.	Meas. Value	Dev.
Linear Dim.13	Result Data - 2	3	±0,1	3,0078	0,0078
Linear Dim.14	Result Data - 2	5	±0,1	4,983	-0,017
Linear Dim.15	Result Data - 2	7	±0,1	6,9541	-0,0459

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Pins-1



Min.	-0,2442
Max.	0,1849
Avg.	0,0007
RMS	0,0644
Std. Dev.	0,0644
Var.	0,0041
+ Avg.	0,0447
- Avg.	-0,057
In Tol.(%)	45,8984
Out Tol.(%)	54,1016
Over Tol.(%)	30,6875
Under Tol.(%)	23,4141

Product Name	NIST 3D-Printing
Part Name	[Part Name]

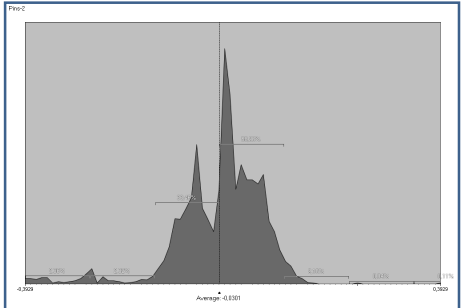
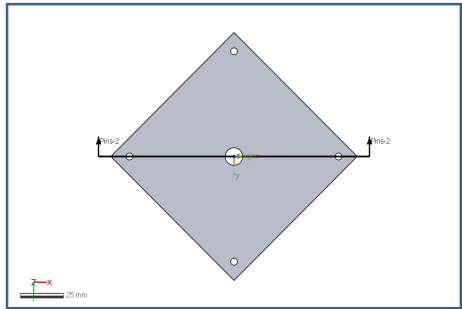
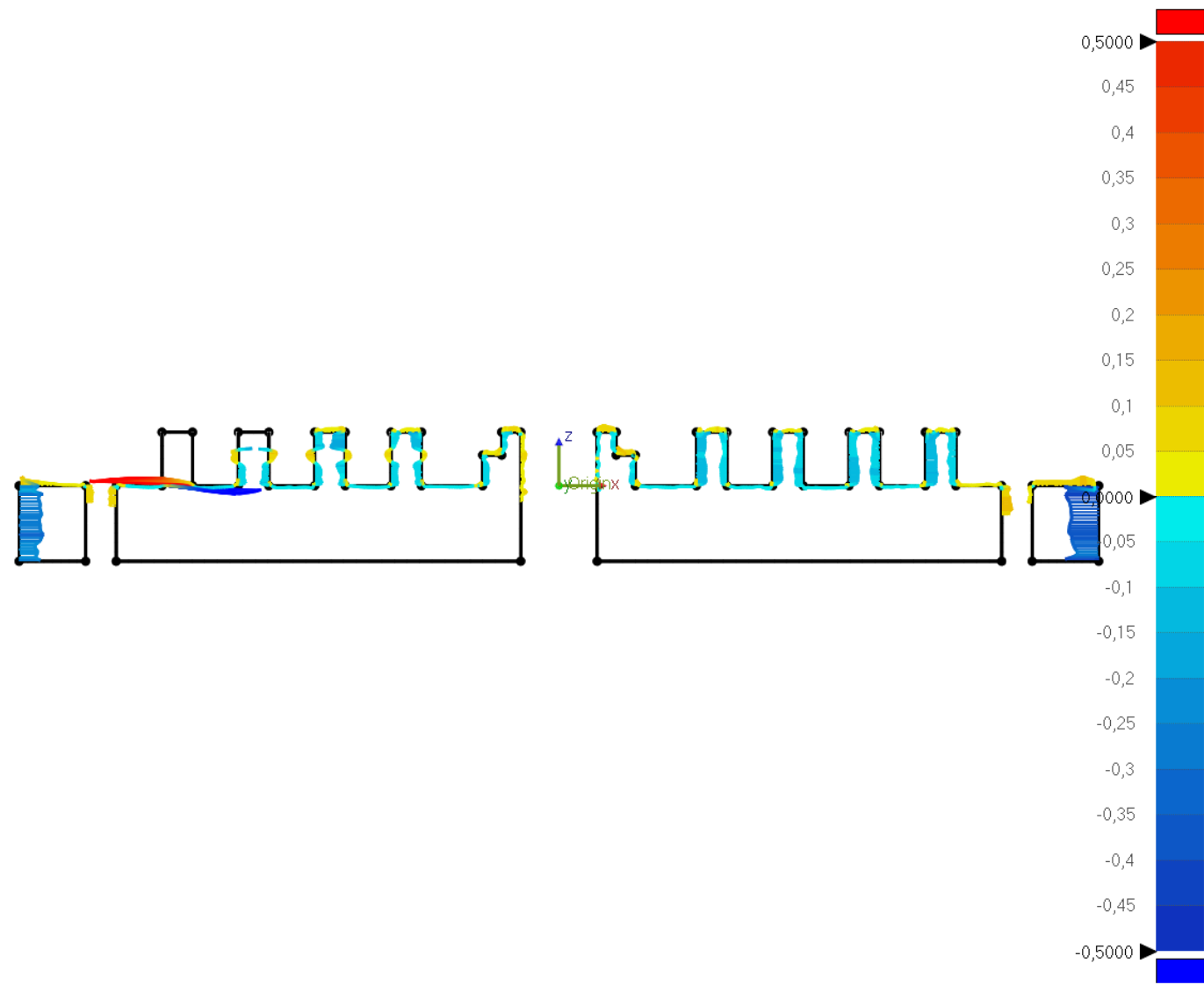
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
Pins-1	-0,2442	0,1849	0,0007	0,0644	0,0644	0,0041	0,0447	-0,057

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Pins-2



Min.	-1,2952
Max.	1,3475
Avg.	-0,0301
RMS	0,1246
Std. Dev.	0,1209
Var.	0,0146
+ Avg.	0,0523
- Avg.	-0,0783
In Tol.(%)	42,4701
Out Tol.(%)	57,5299
Over Tol.(%)	19,9156
Under Tol.(%)	37,6144

Product Name	NIST 3D-Printing
Part Name	[Part Name]

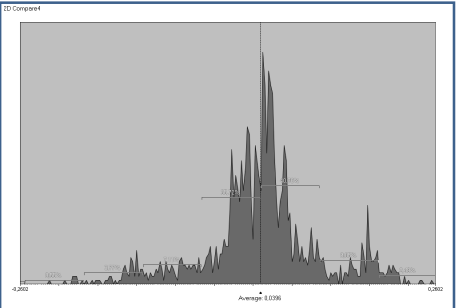
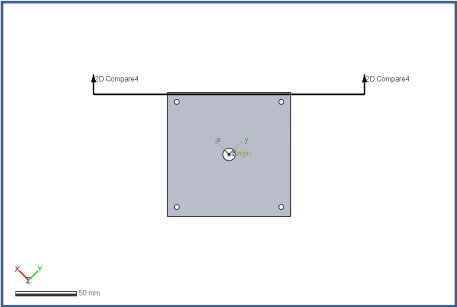
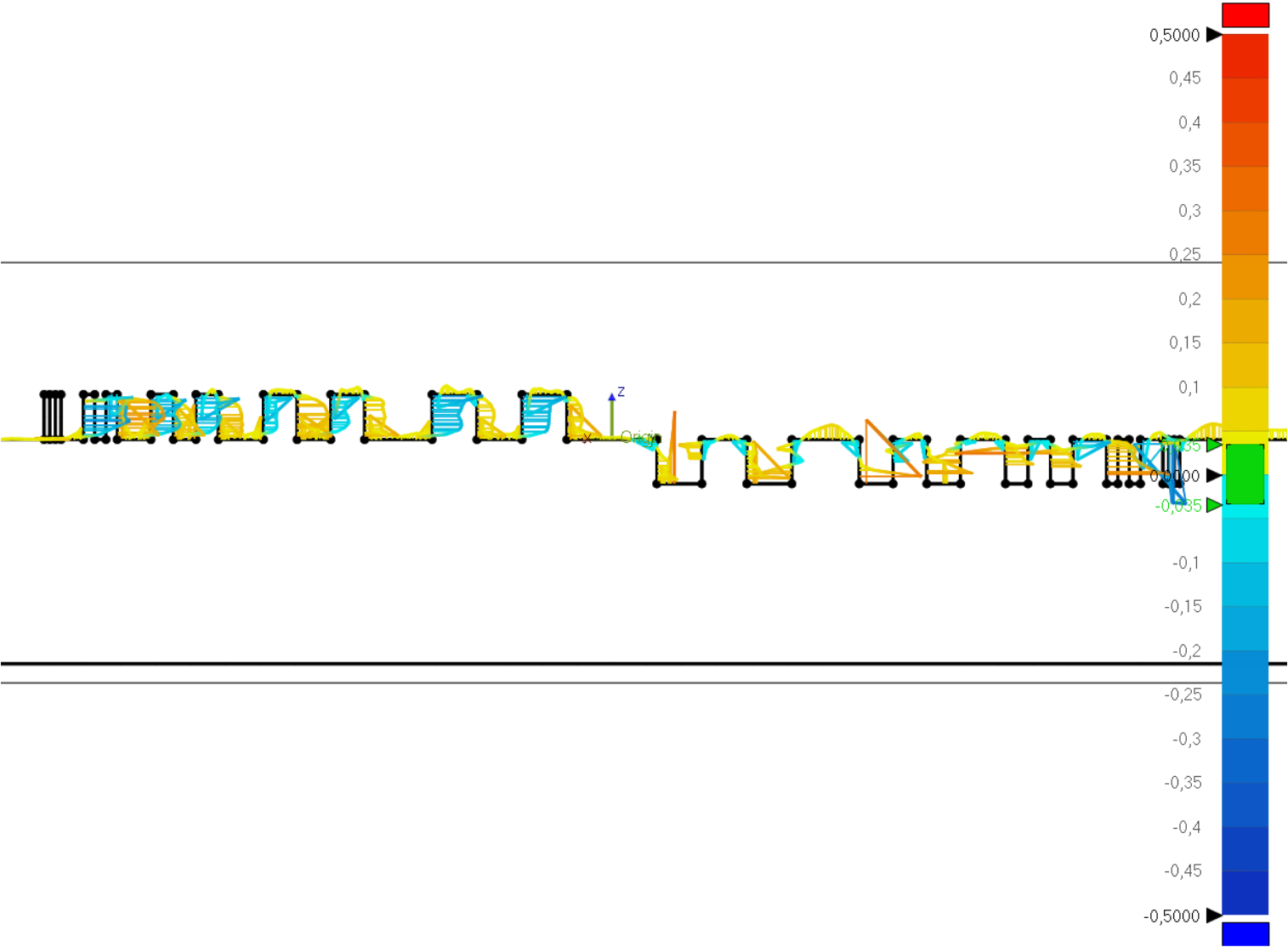
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
Pins-2	-1,2952	1,3475	-0,0301	0,1246	0,1209	0,0146	0,0523	-0,0783

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : 2D Compare4



Min.	-0,2941
Max.	0,325
Avg.	0,0396
RMS	0,0835
Std. Dev.	0,0736
Var.	0,0054
+ Avg.	0,0634
- Avg.	-0,0665
In Tol.(%)	32,503
Out Tol.(%)	67,497
Over Tol.(%)	55,8931
Under Tol.(%)	11,6039

Product Name	NIST 3D-Printing
Part Name	[Part Name]

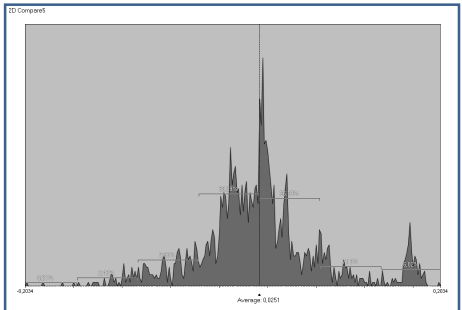
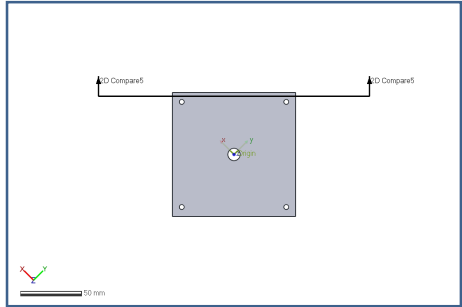
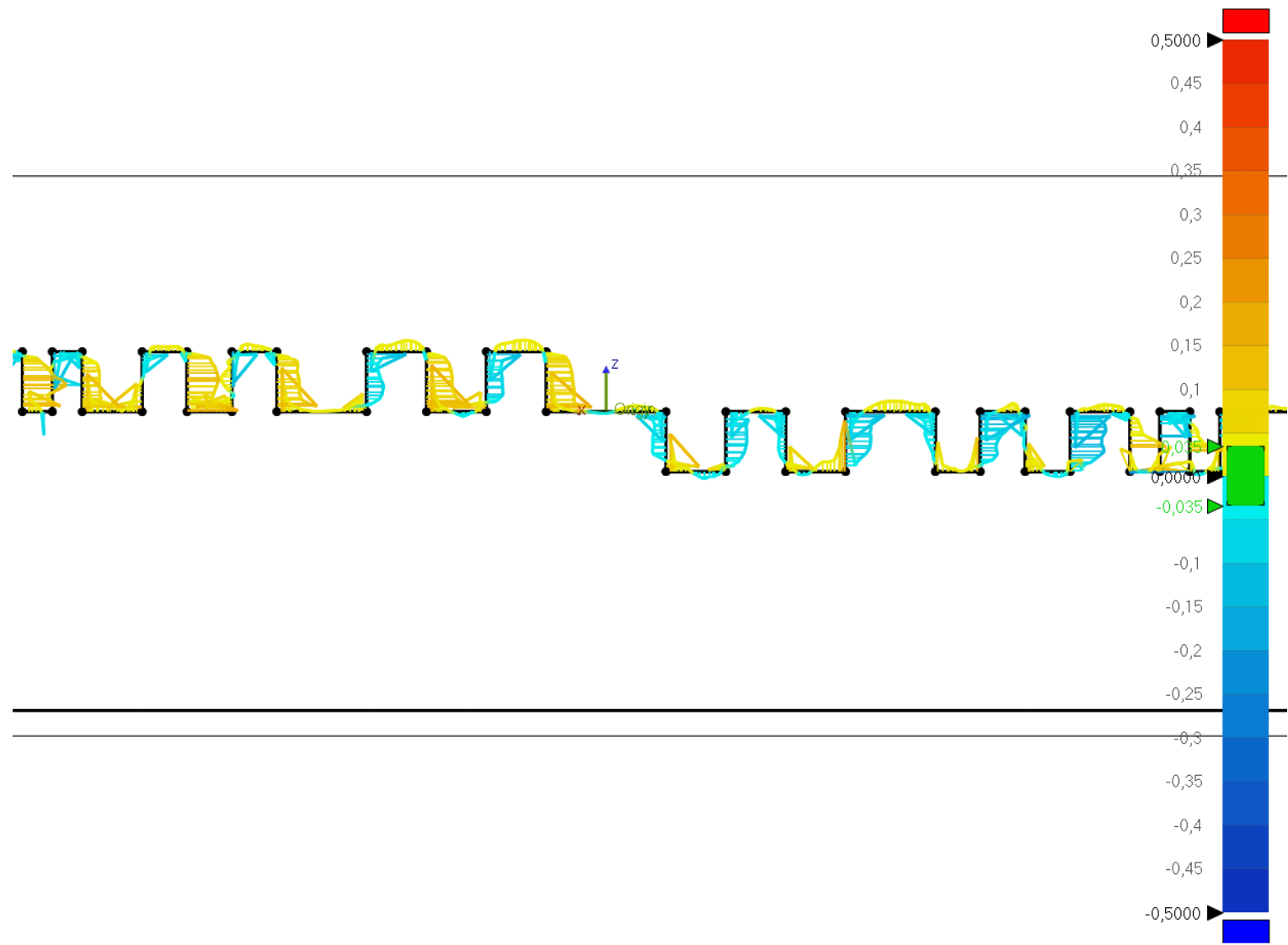
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
2D Compare4	-0,2941	0,325	0,0396	0,0835	0,0736	0,0054	0,0634	-0,0665

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : 2D Compare5



Min.	-0,2009
Max.	0,2015
Avg.	0,0251
RMS	0,0645
Std. Dev.	0,0594
Var.	0,0035
+ Avg.	0,0515
-Avg.	-0,0369
In Tol.(%)	52,5621
Out Tol.(%)	47,4379
Over Tol.(%)	35,0238
Under Tol.(%)	12,4142

Product Name	NIST 3D-Printing
Part Name	[Part Name]

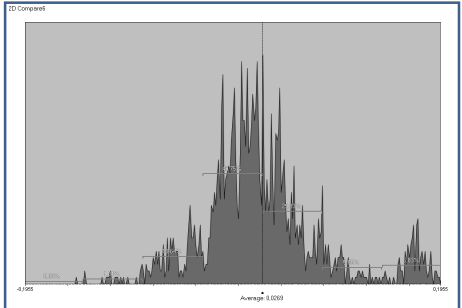
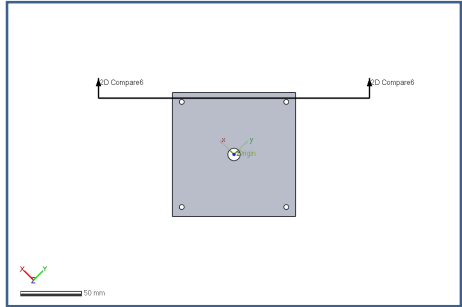
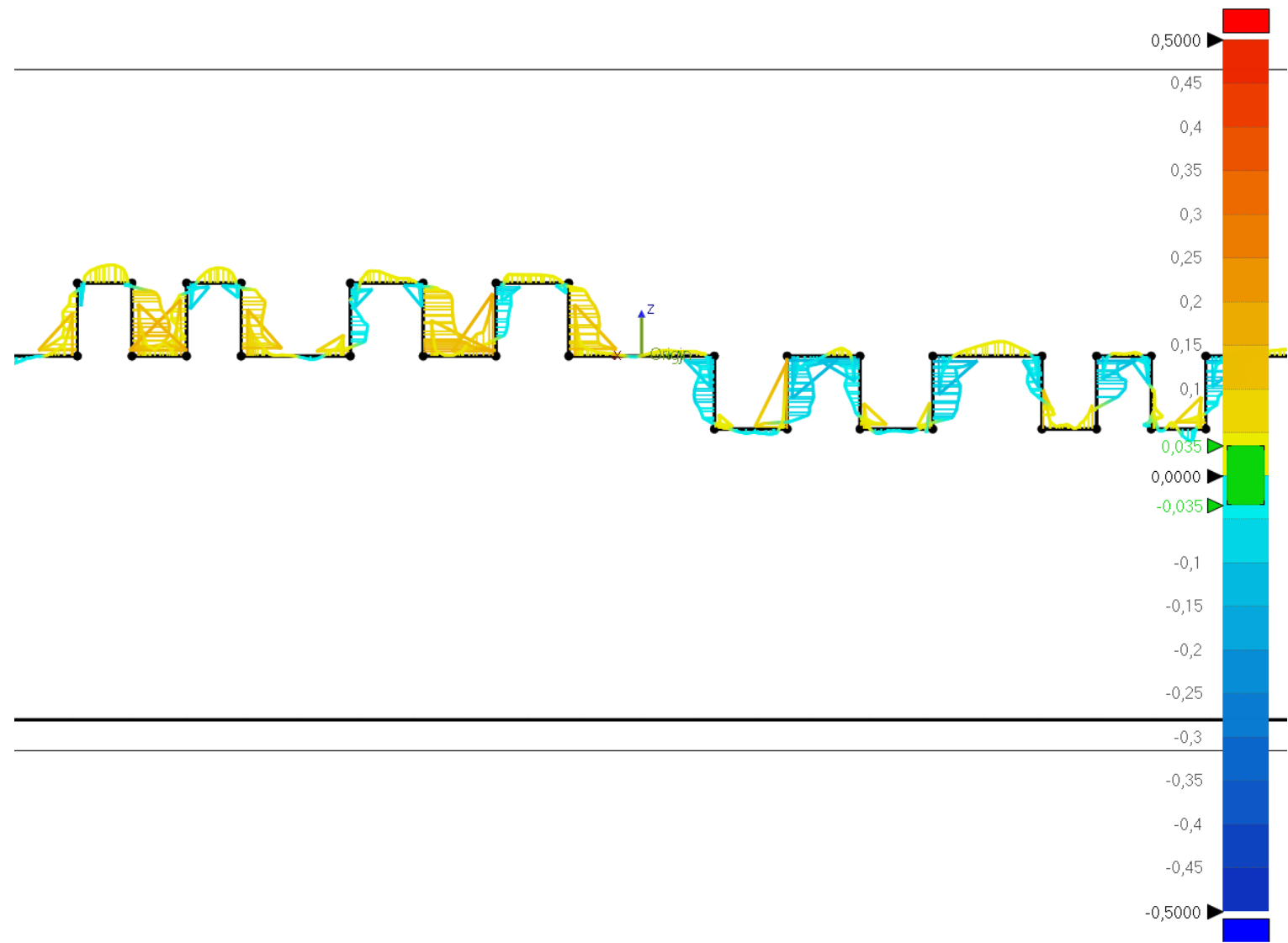
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
2D Compare5	-0,2009	0,2015	0,0251	0,0645	0,0594	0,0035	0,0515	-0,0369

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : 2D Compare6



Min.	-0,1474
Max.	0,194
Avg.	0,0269
RMS	0,0623
Std. Dev.	0,0562
Var.	0,0032
+ Avg.	0,0506
-Avg.	-0,0292
In Tol.(%)	53,4165
Out Tol.(%)	46,5835
Over Tol.(%)	36,3636
Under Tol.(%)	10,2198

Product Name	NIST 3D-Printing
Part Name	[Part Name]

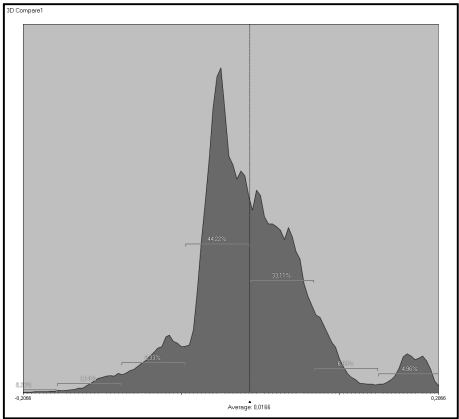
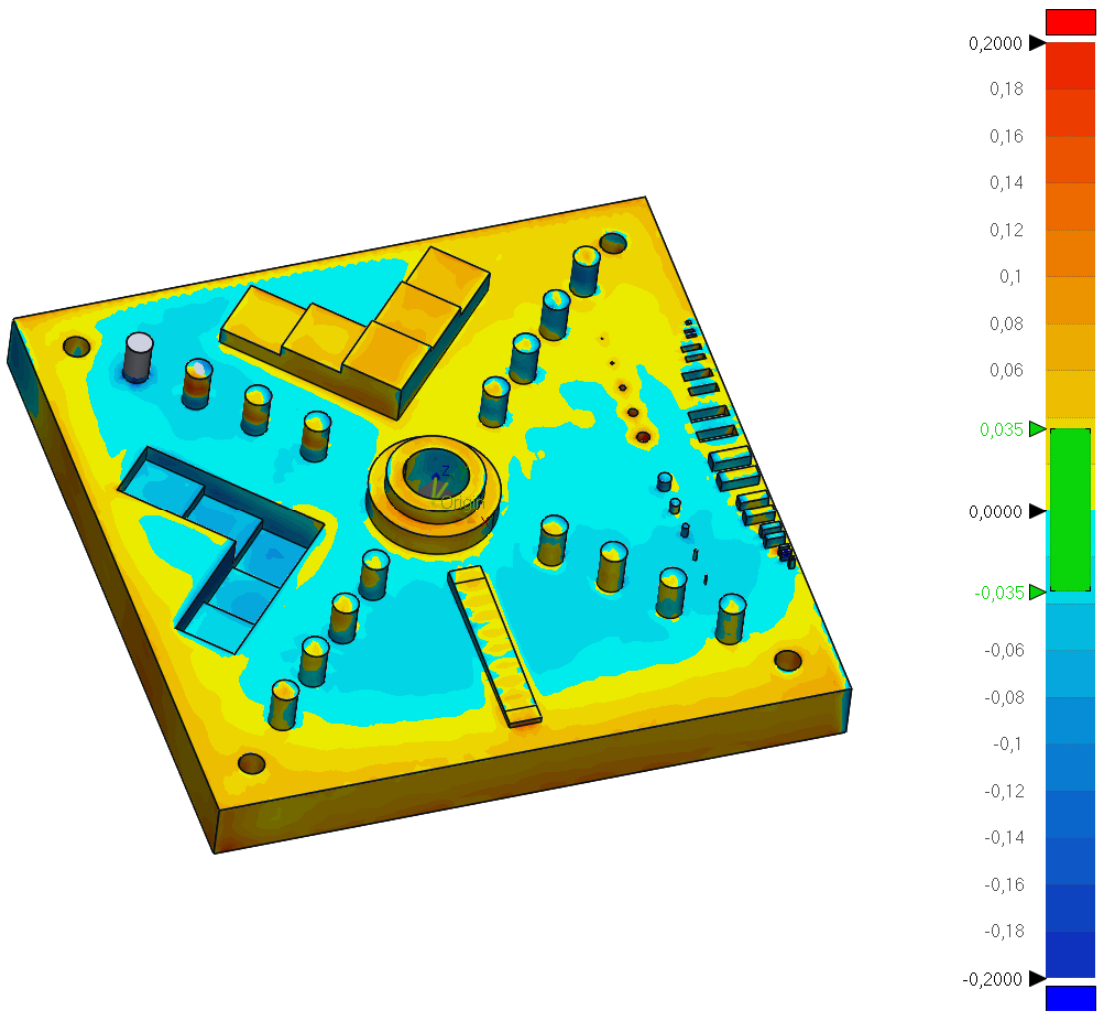
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
2D Compare6	-0,1474	0,194	0,0269	0,0623	0,0562	0,0032	0,0506	-0,0292

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : 3D Compare1



Min.	-0,4942
Max.	0,4963
Avg.	0,0166
RMS	0,0655
Std. Dev.	0,0633
Var.	0,004
+Avg.	0,0556
-Avg.	-0,0355
In Tol.(%)	53,4274
Out Tol.(%)	46,5726
Over Tol.(%)	33,3505
Under Tol.(%)	13,2221

Product Name	NIST 3D-Printing
Part Name	[Part Name]

Department	[Department]
Inspector	Thomas Mihatsch

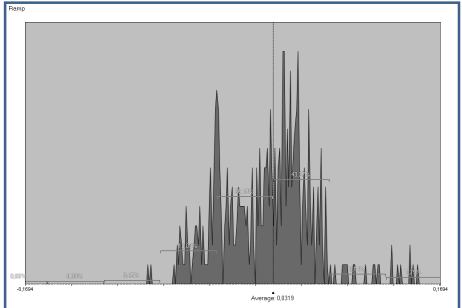
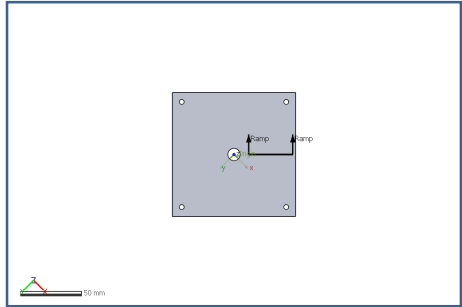
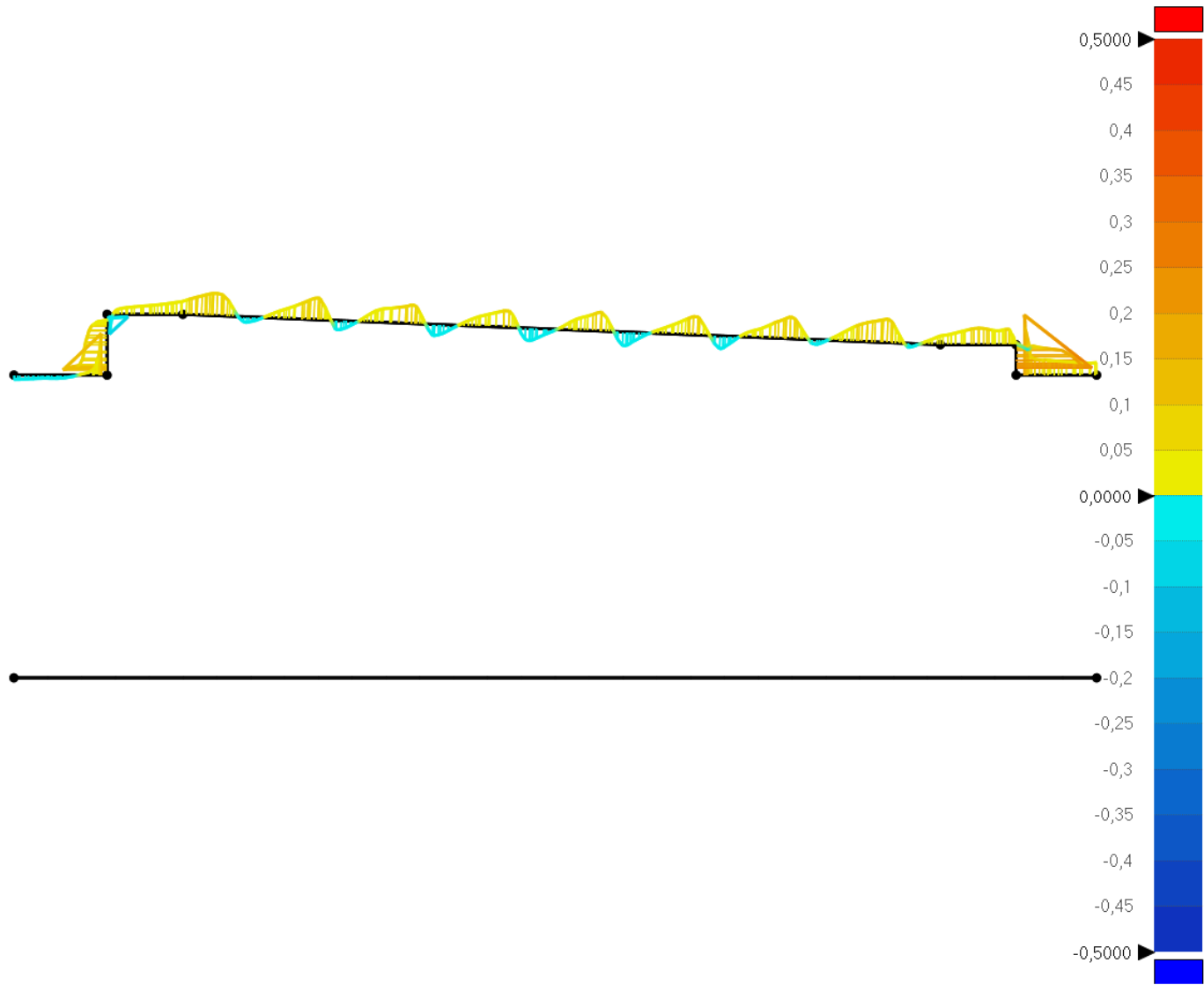
Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
3D Compare1	-0,4942	0,4963	0,0166	0,0655	0,0633	0,004	0,0556	-0,0355

Name	Result Name	Tol.	Dev.	Ref. Pos.			Meas. Pos.		
				X	Y	Z	X	Y	Z
3D Compare1: 1	Result Data - 2	±0,035	-0,078	-18	-18	-7	-18	-18	-7,078
3D Compare1: 2	Result Data - 2	±0,035	-0,0095	-48	-8	0	-48	-8	-0,0095
3D Compare1: 3	Result Data - 2	±0,035	0,0649	-16	18	7	-16	18	7,0649
3D Compare1: 4	Result Data - 2	±0,035	0,0525	6,1498	-7,8854	2,5135	6,1822	-7,9266	2,5174

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Ramp



Min.	-0,0687
Max.	0,25
Avg.	0,0319
RMS	0,0558
Std. Dev.	0,0458
Var.	0,0021
+ Avg.	0,0499
- Avg.	-0,0192
In Tol.(%)	0
Out Tol.(%)	100
Over Tol.(%)	73,991
Under Tol.(%)	26,009

Product Name	NIST 3D-Printing
Part Name	[Part Name]

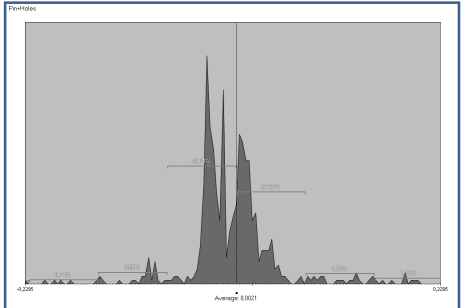
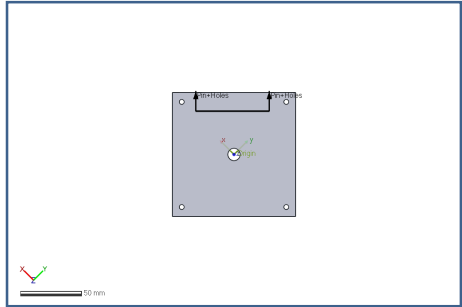
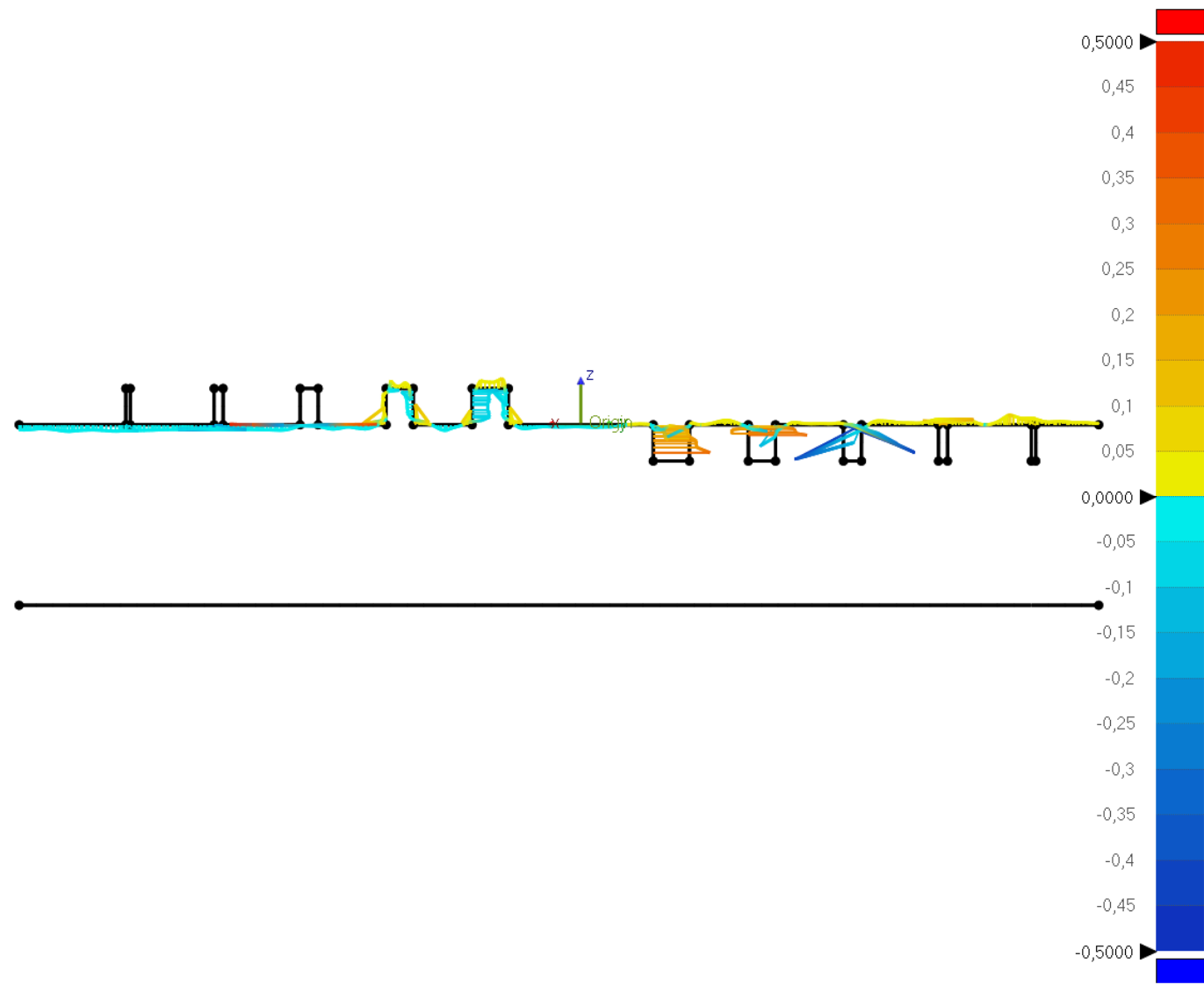
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
Ramp	-0,0687	0,25	0,0319	0,0558	0,0458	0,0021	0,0499	-0,0192

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Pin+Holes



Min.	-0,4211
Max.	0,4866
Avg.	0,0021
RMS	0,0758
Std. Dev.	0,0758
Var.	0,0057
+ Avg.	0,0455
- Avg.	-0,0369
In Tol.(%)	77,4815
Out Tol.(%)	22,5185
Over Tol.(%)	13,6296
Under Tol.(%)	8,8889

Product Name	NIST 3D-Printing
Part Name	[Part Name]

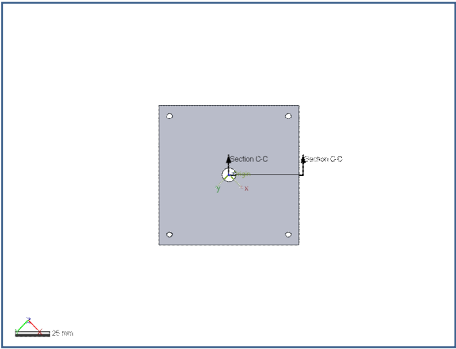
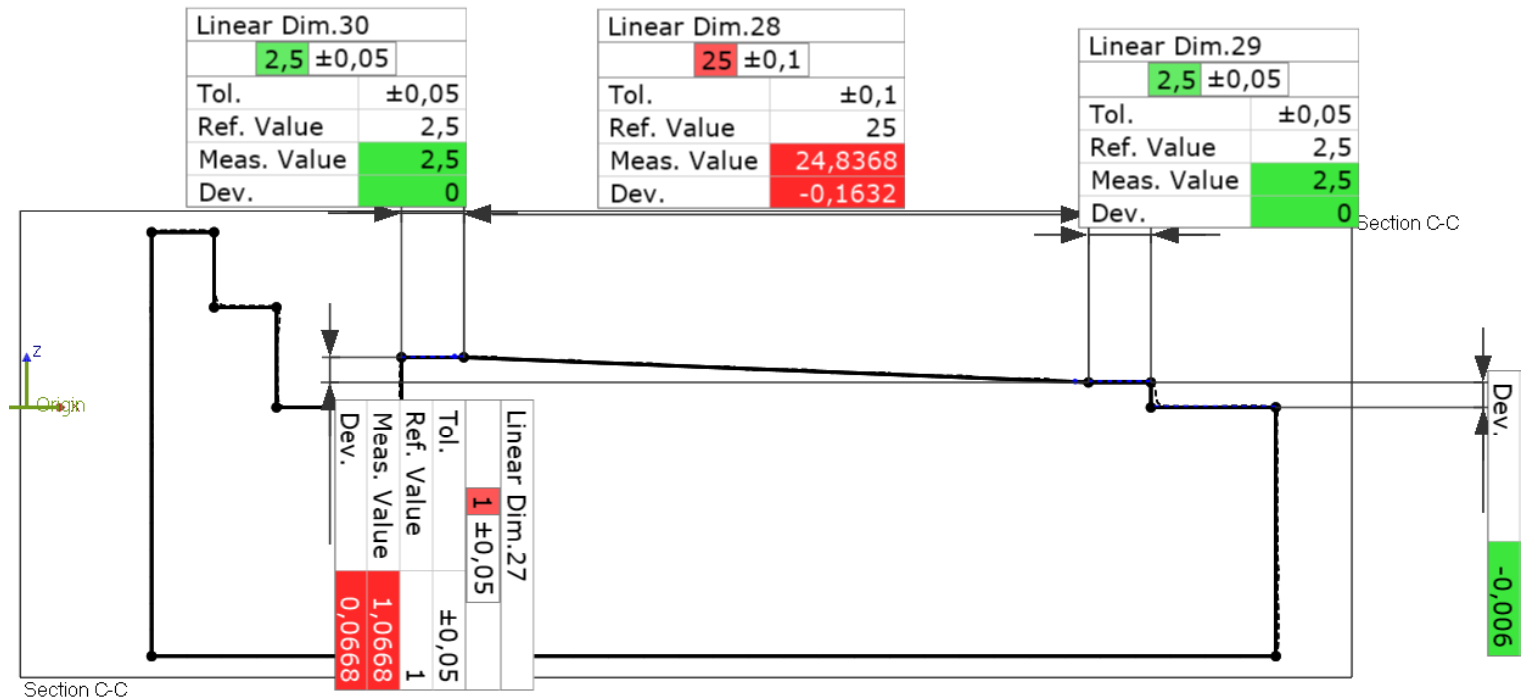
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Min.	Max.	Avg.	RMS	Std. Dev.	Var.	+Avg.	-Avg.
Pin+Holes	-0,4211	0,4866	0,0021	0,0758	0,0758	0,0057	0,0455	-0,0369

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Section C-C

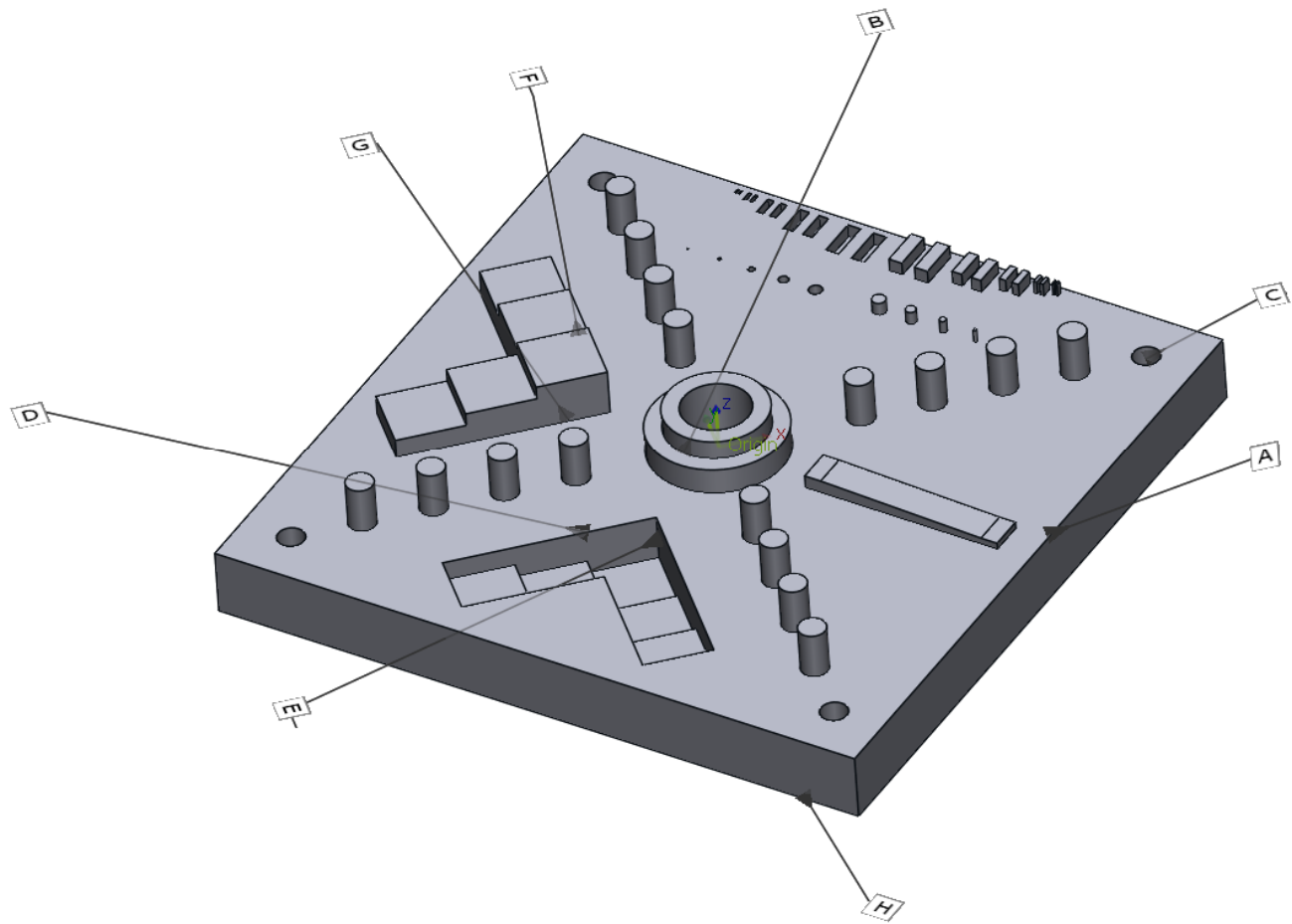


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Ref. Value	Tol.	Meas. Value	Dev.
Linear Dim.26	Result Data - 2	1	±0,05	0,994	-0,006
Linear Dim.27	Result Data - 2	1	±0,05	1,0668	0,0668
Linear Dim.28	Result Data - 2	25	±0,1	24,8368	-0,1632
Linear Dim.29	Result Data - 2	2,5	±0,05	2,5	0
Linear Dim.30	Result Data - 2	2,5	±0,05	2,5	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

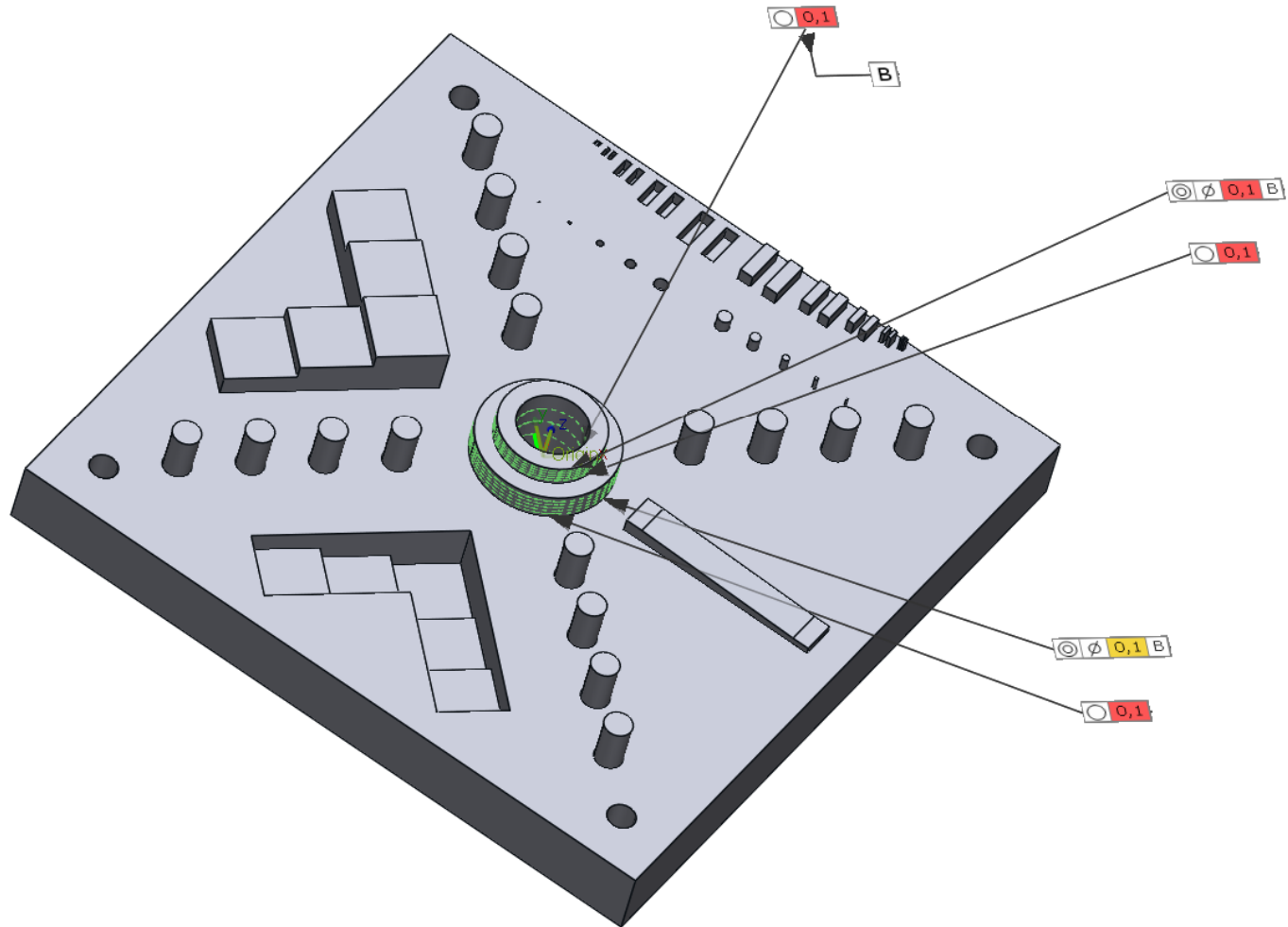
Result Data - 2 : Datum



Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Cylinder

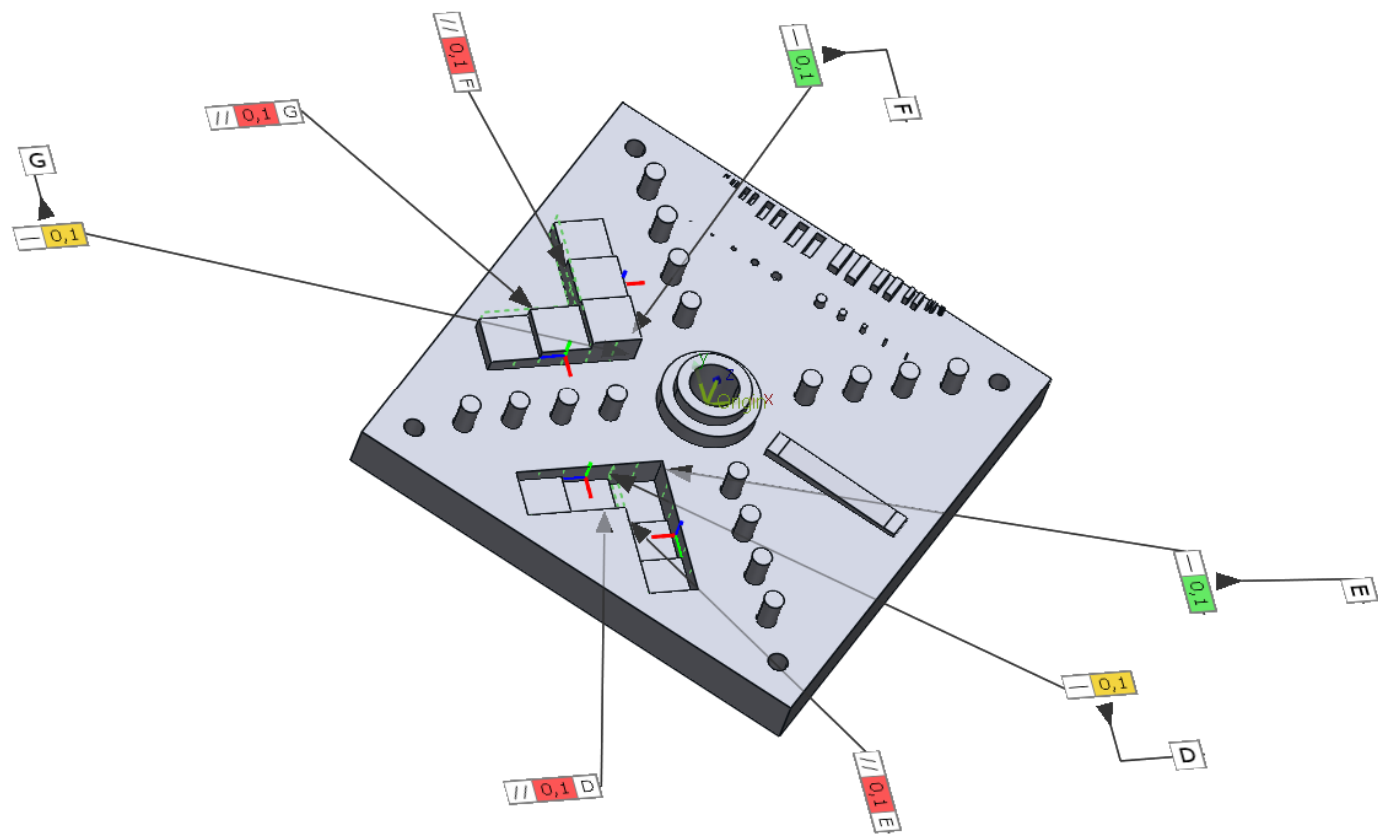


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Circularity1	Result Data - 2	0,1	0,1334	0
Circularity2	Result Data - 2	0,1	0,1873	0
Circularity3	Result Data - 2	0,1	0,2103	0
Concentricity1	Result Data - 2	0,1	0,1132	0
Concentricity2	Result Data - 2	0,1	0,0788	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Stairs



Product Name	NIST 3D-Printing
Part Name	[Part Name]

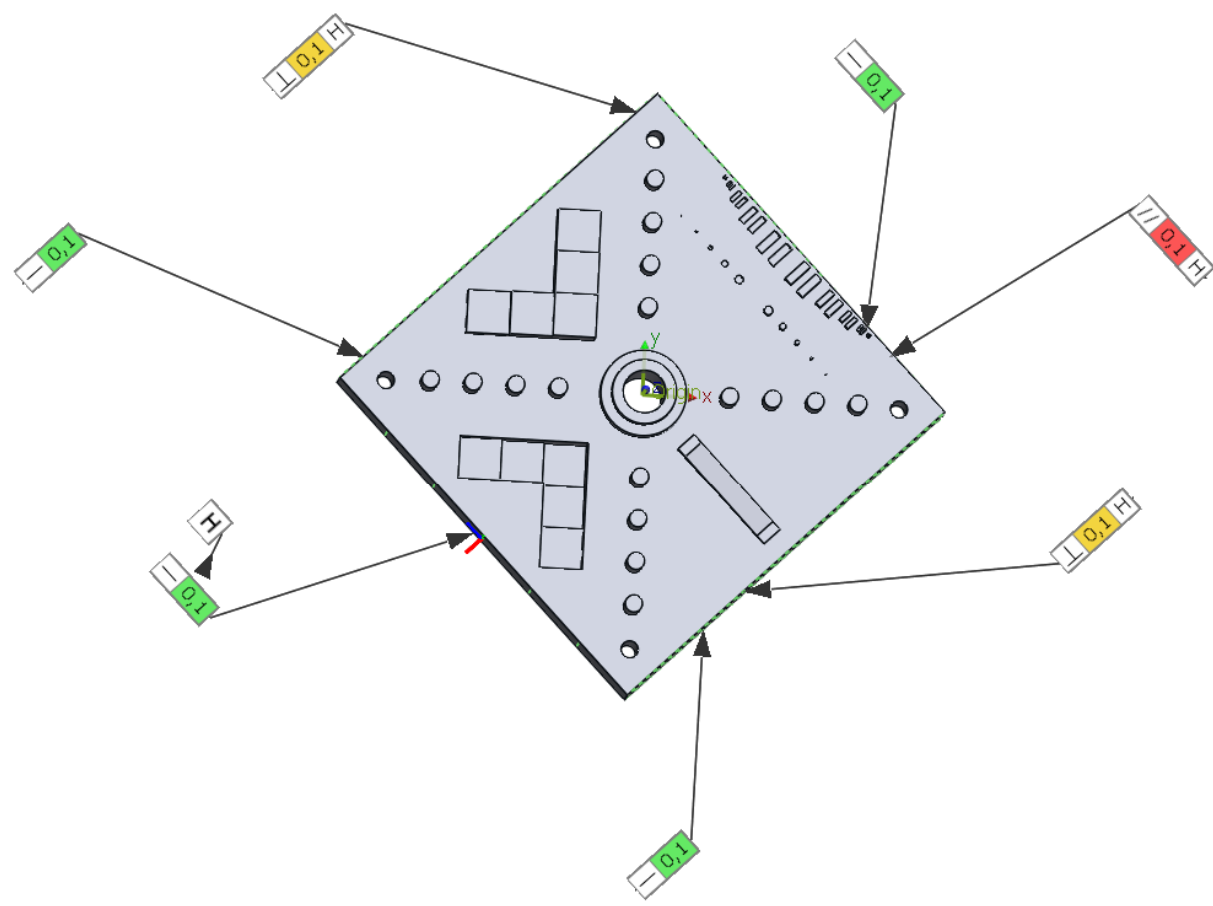
Department	[Department]
Inspector	Thomas Mihatsch

Date	Aug 23, 2020
Unit	mm

Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Parallelism1	Result Data - 2	0,1	0,1246	0
Parallelism2	Result Data - 2	0,1	0,136	0
Parallelism3	Result Data - 2	0,1	0,2516	0
Parallelism4	Result Data - 2	0,1	0,102	0
Straightness1	Result Data - 2	0,1	0,0168	0
Straightness2	Result Data - 2	0,1	0,0678	0
Straightness3	Result Data - 2	0,1	0,0727	0
Straightness4	Result Data - 2	0,1	0,0376	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Body

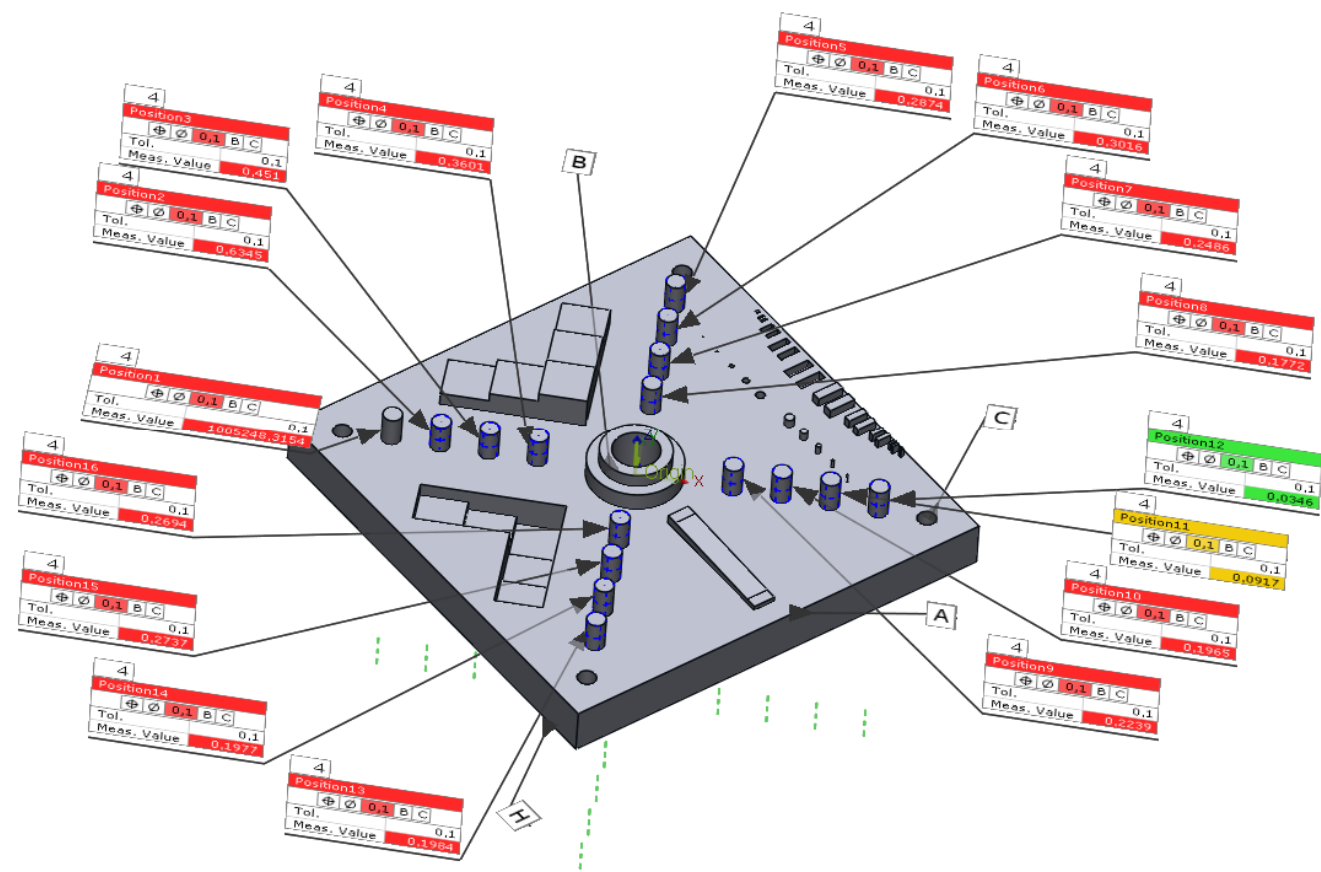


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Parallelism5	Result Data - 2	0,1	0,1108	0
Perpendicularity1	Result Data - 2	0,1	0,079	0
Perpendicularity2	Result Data - 2	0,1	0,073	0
Straightness5	Result Data - 2	0,1	0,0492	0
Straightness6	Result Data - 2	0,1	0,0469	0
Straightness7	Result Data - 2	0,1	0,033	0
Straightness8	Result Data - 2	0,1	0,0414	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Pins



Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Dev.	Ref. Value	Meas. Value
Radial Dim.1	Result Data - 2	±0,1	877523,392	4	877527,392
Radial Dim.2	Result Data - 2	±0,1	0,0154	4	4,0154
Radial Dim.3	Result Data - 2	±0,1	-0,071	4	3,929
Radial Dim.4	Result Data - 2	±0,1	-0,055	4	3,945
Radial Dim.5	Result Data - 2	±0,1	-0,1403	4	3,8597
Radial Dim.6	Result Data - 2	±0,1	-0,1386	4	3,8614
Radial Dim.7	Result Data - 2	±0,1	-0,1527	4	3,8473
Radial Dim.8	Result Data - 2	±0,1	-0,1297	4	3,8703
Radial Dim.9	Result Data - 2	±0,1	-0,1555	4	3,8445
Radial Dim.10	Result Data - 2	±0,1	-0,1417	4	3,8583
Radial Dim.11	Result Data - 2	±0,1	-0,1263	4	3,8737
Radial Dim.12	Result Data - 2	±0,1	-0,125	4	3,875
Radial Dim.13	Result Data - 2	±0,1	-0,116	4	3,884
Radial Dim.14	Result Data - 2	±0,1	-0,1049	4	3,8951
Radial Dim.16	Result Data - 2	±0,1	-0,0833	4	3,9167
Radial Dim.17	Result Data - 2	±0,1	-0,103	4	3,897

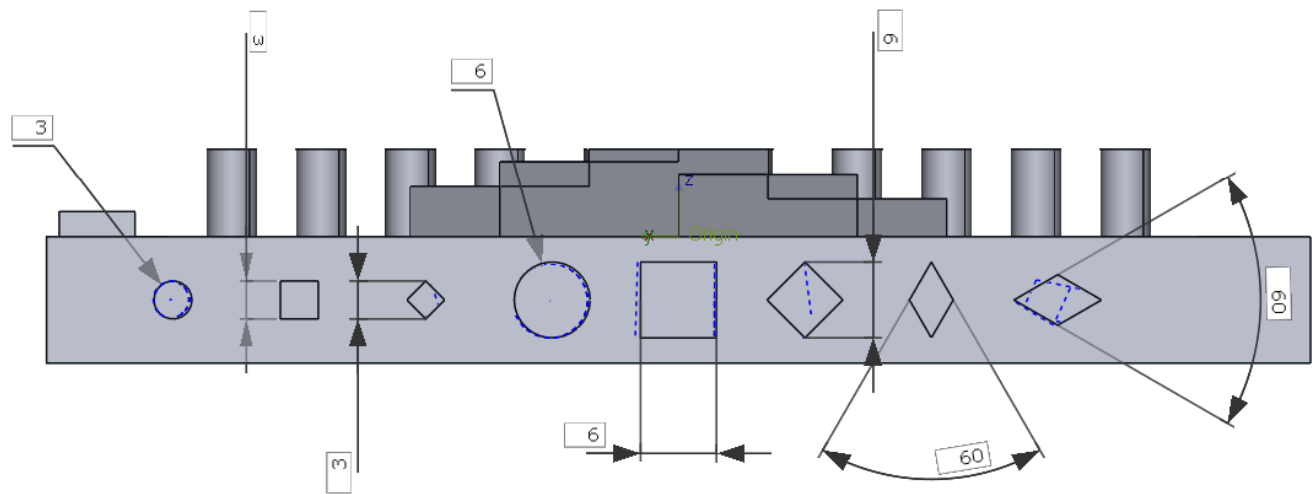
Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Position1	Result Data - 2	0,1	1005248,3154	0
Position2	Result Data - 2	0,1	0,6345	0
Position3	Result Data - 2	0,1	0,451	0
Position4	Result Data - 2	0,1	0,3601	0
Position5	Result Data - 2	0,1	0,2874	0
Position6	Result Data - 2	0,1	0,3016	0
Position7	Result Data - 2	0,1	0,2486	0
Position8	Result Data - 2	0,1	0,1772	0
Position9	Result Data - 2	0,1	0,2239	0
Position10	Result Data - 2	0,1	0,1965	0
Position11	Result Data - 2	0,1	0,0917	0
Position12	Result Data - 2	0,1	0,0346	0
Position13	Result Data - 2	0,1	0,1984	0
Position14	Result Data - 2	0,1	0,1977	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Position15	Result Data - 2	0,1	0,2737	0
Position16	Result Data - 2	0,1	0,2694	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Side Cavities

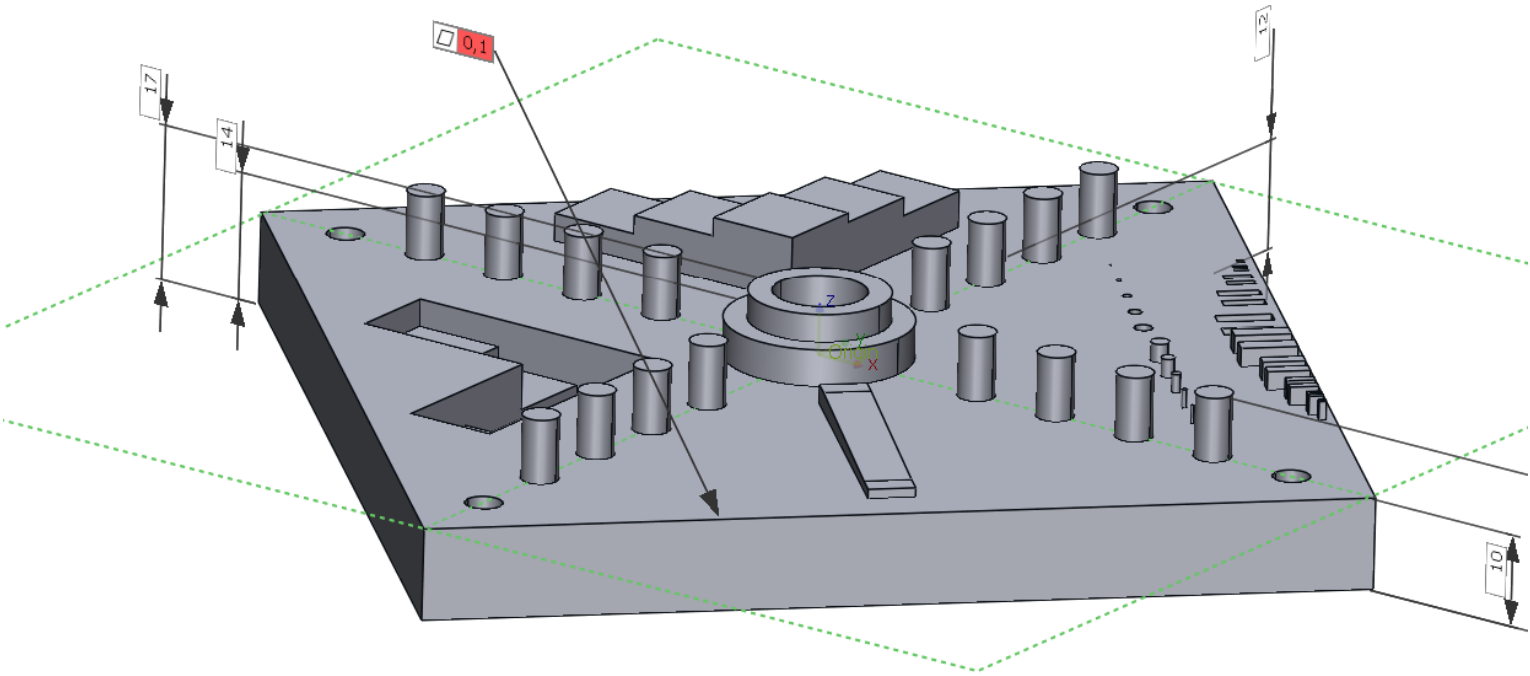


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Dev.	Ref. Value	Meas. Value
Angular Dim.1	Result Data - 2	±1	15,6193	60	75,6193
Angular Dim.2	Result Data - 2	±1		60	
Linear Dim.31	Result Data - 2	±0,05	0,1888	6	6,1888
Linear Dim.32	Result Data - 2	±0,05	-0,5298	6	5,4702
Linear Dim.33	Result Data - 2	±0,05	-1,468	3	1,532
Linear Dim.34	Result Data - 2	±0,05		3	
Radial Dim.18	Result Data - 2	±0,05	-0,0938	6	5,9062
Radial Dim.19	Result Data - 2	±0,05	-0,0741	3	2,9259

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Hight



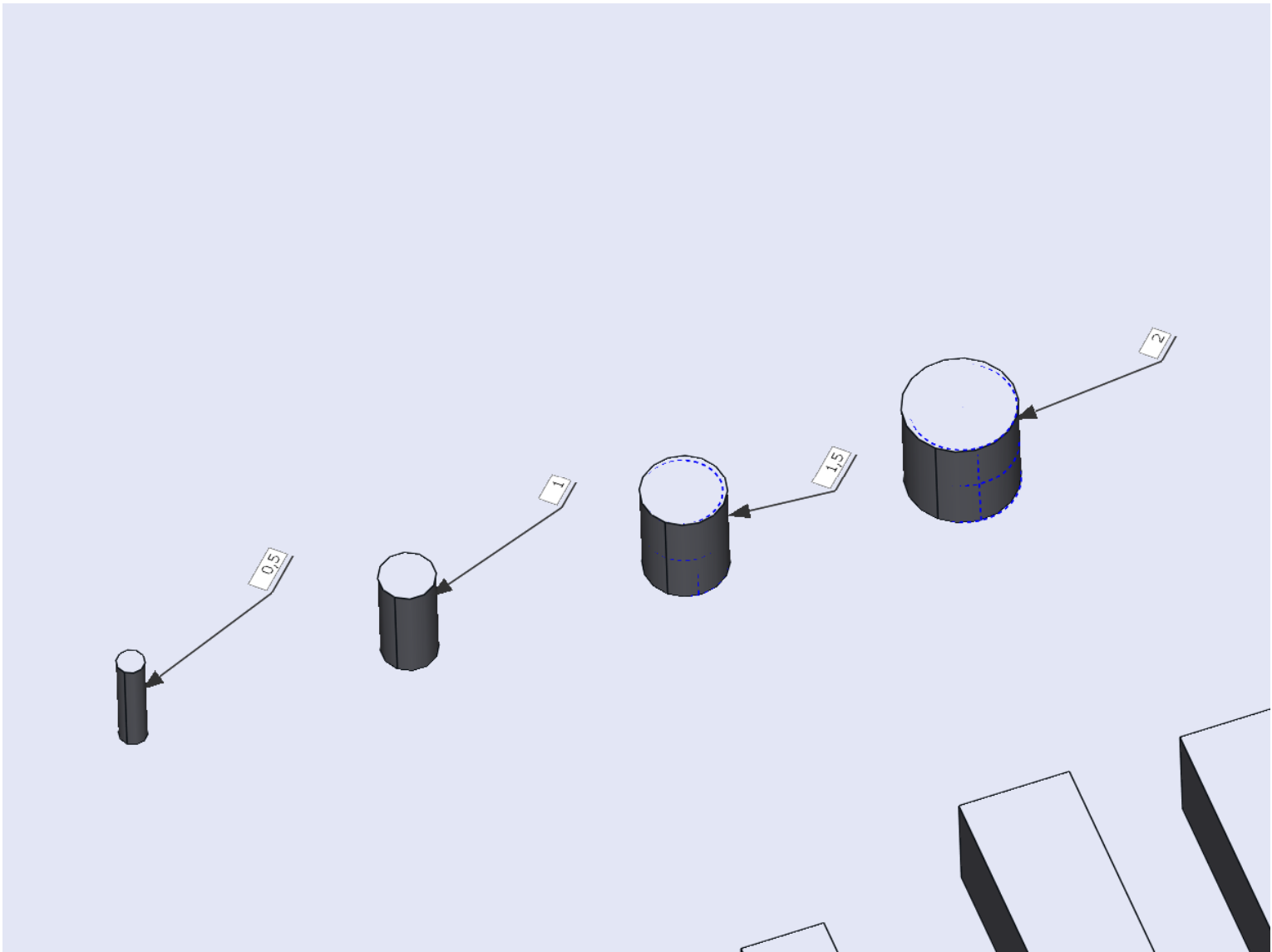
Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Dev.	Ref. Value	Meas. Value
Linear Dim.35	Result Data - 2	±0,1		10	
Linear Dim.36	Result Data - 2	±0,1		17	
Linear Dim.37	Result Data - 2	±0,1		14	
Linear Dim.38	Result Data - 2	±0,1		17	
Linear Dim.39	Result Data - 2	±0,1		12	

Name	Result Name	Tol.	Meas. Value	Bonus Tol.
Flatness1	Result Data - 2	0,1	0,1067	0

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Section D-D Pins

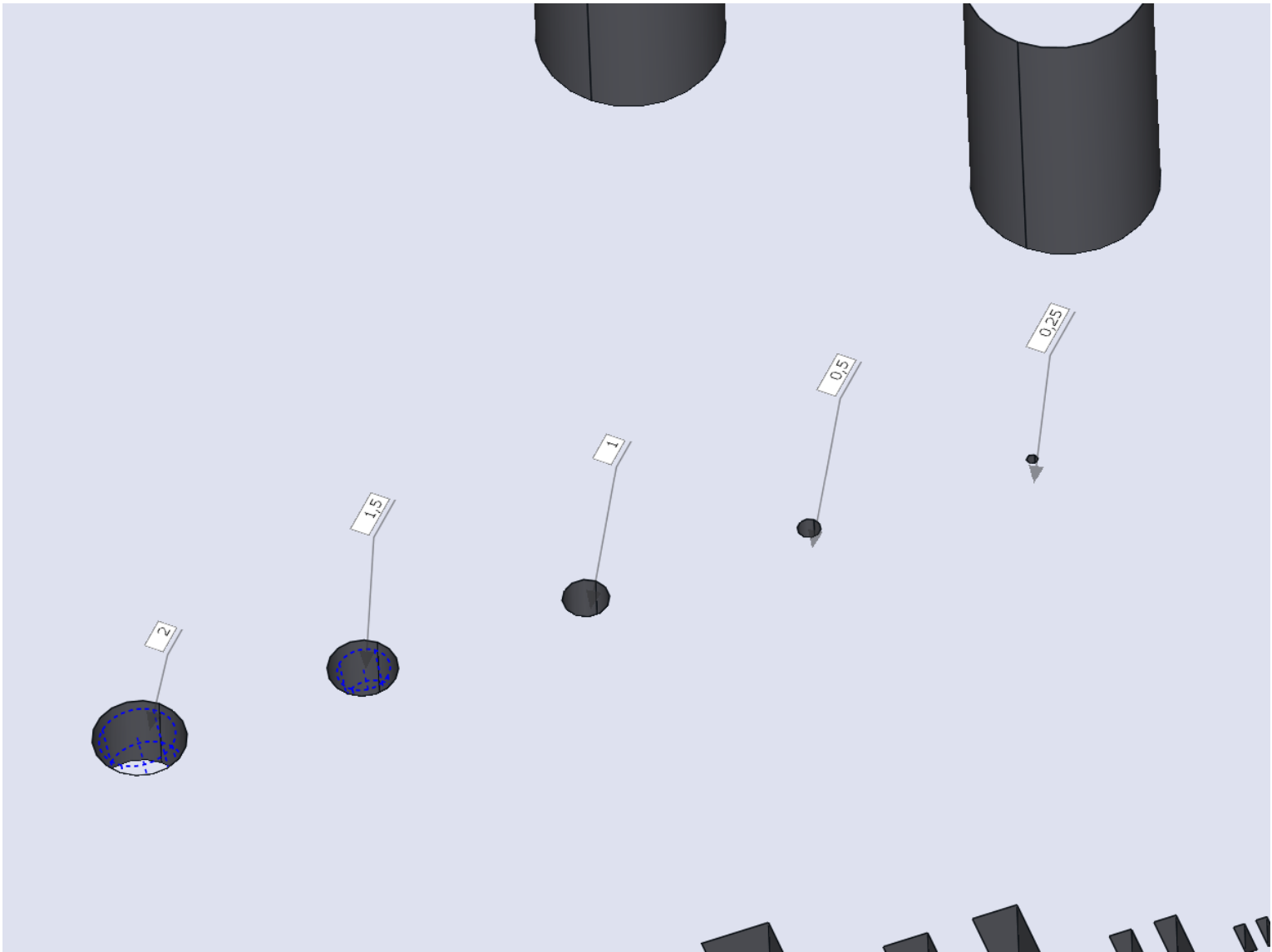


Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Dev.	Ref. Value	Meas. Value
Radial Dim.20	Result Data - 2	±0,1		0,25	
Radial Dim.21	Result Data - 2	±0,1		0,5	
Radial Dim.22	Result Data - 2	±0,1		1	
Radial Dim.23	Result Data - 2	±0,1	-0,1186	1,5	1,3814
Radial Dim.24	Result Data - 2	±0,1	-0,157	2	1,843

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Result Data - 2 : Section D-D Holes



Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm

Name	Result Name	Tol.	Dev.	Ref. Value	Meas. Value
Radial Dim.25	Result Data - 2	±0,1	-0,3669	2	1,6331
Radial Dim.26	Result Data - 2	±0,1	-0,3708	1,5	1,1292
Radial Dim.27	Result Data - 2	±0,1		1	
Radial Dim.28	Result Data - 2	±0,1		0,5	
Radial Dim.29	Result Data - 2	±0,1		0,25	

Product Name	NIST 3D-Printing	Department	[Department]	Date	Aug 23, 2020
Part Name	[Part Name]	Inspector	Thomas Mihatsch	Unit	mm